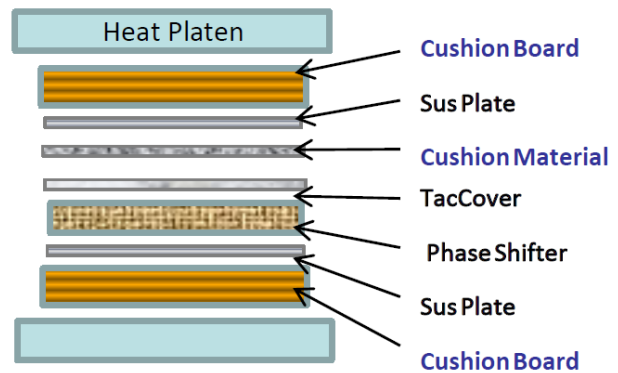
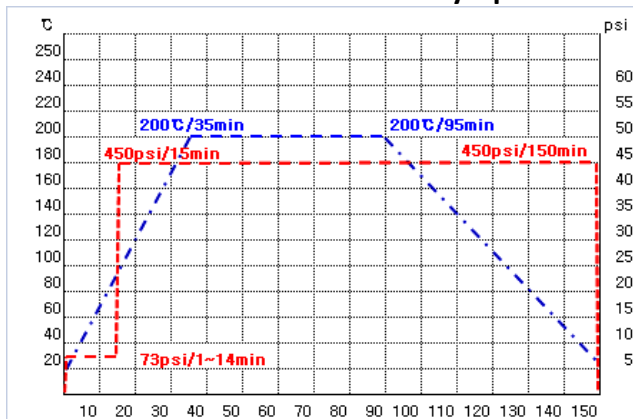


TacCover TCM-0015/21-F TYPICAL VALUES

Items	Units	Value	Test Methods
Overall Thickness	μm	63	IPC-TM 650 2.2.18
	mil	2.5	
Adhesive Thickness	μm	25	IPC-TM 650 2.2.18.1
	mil	1.0	
Material DK (after)press	-	2.6	IPC-TM 650 2.5.5.5.1 Mod
Material DF (tan δ)	-	0.003	IPC-TM 650 2.5.5.5.1 Mod
Coefficient of friction	-	0.1~0.25	IPC-TM 650 2.5.5.5.1 Mod
Resin Flow	%	4.5	IPC-TM 650 2.3.17.1
Water Absorption	%	0.02%	IPC-TM 650 2.6.2.1

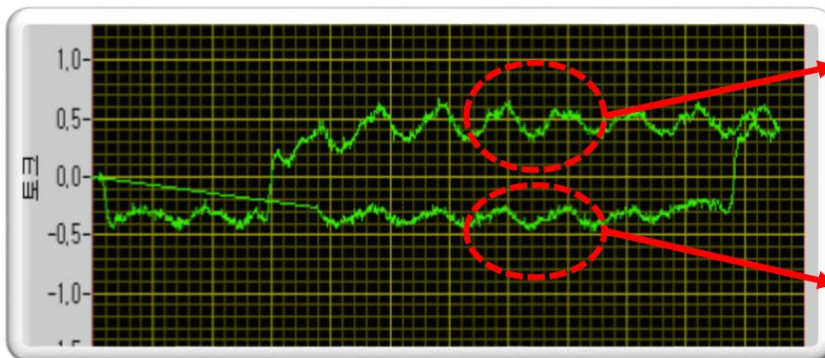
Remark : All reported values are typical and should not be used for specification purposes. In all instances, the user shall determine suitability in any given application.

Recommended lamination and Lay-up



- ※ Followings or equivalents are recommended ;
- ▷ Cushion Board – UKP187g/sqm 13~14sheets
- ▷ Cushion Material – 5~7mil skived film

Lower friction force(torque) and smooth sliding benefits



**PSR/PSR : Big variation in torque
(upper 0.85/bottom -1.0 Kg f)**

**PSR/TacCover : lower & less variation
in torque -> smooth sliding
(upper 0.55/bottom -0.59 Kg f)**